



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-043BL
Job Sheet 167812



Part No: D3407-043BL

Job Qty: 20 ea

Part Name: Tow Ring, Blue Prime/Paint



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Large Fab1		DYC 17/11/17
100	Large Fab	20 pcs	11/23/17	11/23/17	0.00	4.57	Large Fab 8		DYC 17/11/17
110	QC	20 pcs	11/23/17	11/23/17	0.00	0.00	QC9		D 17-11-17
120	QC	20 pcs	11/23/17	11/23/17	0.00	0.00	QC5		D 17-11-17
130	Spray Paint	20 pcs	11/24/17	11/24/17	0.00	1.31	Spray Paint	outsource 11	DAS 38 9-88
140	QC	20 pcs	11/24/17	11/24/17	0.00	0.00	QC14		
150	Packaging	20 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3	57530	
160	QC21-SA	20 Ea	11/24/17	11/24/17	0.00	0.00	QC21		

Part Op 100 - Weld D3407-3/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
Descriptions: Batch: _____

130 - **Mask Threaded Section** SPRAY PAINT AS PER QSI BLUE BATCH: _____

DAS
21
9-88

NOV 28 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3407-3	20	39	0	0
	D3407-5	20	52	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 8:28 AM dart.Michaud-Febrille.Victoria

15

DQA: _____

Date: _____

QA Closed: _____

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

DART
AEROSPACE
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DISPOSITION

Network	☐
Scrap	☐
Re-as-is	☐
Proved	☐

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Mfg Date: 11/23/17

Job No: 167812

Engineering	☐
Quality	☐
Other	☐

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

DART
AEROSPACE
S007563


Tow Ring, Blue Prime/Paint

PART NO: D3407 - 043BL

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/07/17

Job No: 167812

have


DART
AEROSPACE
S013079


Tow Ring, Blue Prime/Paint

PART NO: D3407 - 043BL

Revision:

Operation: Outsource

Change No:

Mfg Date: 11/23/17

Job No: 167812

Positioned Wrong	☐
Outside Dimensions	☐
Over/Under tolerance	☐
Part Incorrect	☐
Part Lost/Missing	☐
Part Moved	☐
Drawing	☐
Finish	☐
Misread	☐
Turning Sequence	☐

Fit/Function
Misaligned/off centerInstructions Incomplete/Unclear
Drill Holes

Marks/Chatter

OTHER:

Process Improvement
Manufacturing Process

Past Due

Substation
Past Expiry Date
Misidentified



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038461

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038461
PO Date: 11/23/17
Due Date: 11/23/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167824	D2680-041BL	-	Nut Plate START TIME:		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$4.00/pcs	\$96.00 ✓
2	168200-A	D2731-7RG	-	Mounting Lug		Firmed	11/23/17	26 pcs	0 pcs	26 pcs	\$18.00/pcs	\$468.00 ✓
3	167818	D2651-1BL	-	Plug (Only larger section necessary) SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	120 pcs	0 pcs	120 pcs	\$3.00/pcs	\$360.00 ✓
4	166795	D4308-042BL	-	Step, RH Crew SPRAY PAINT BLUE		Firmed	11/23/17	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00 ✓
5	167813	D3413-1BL	-	O-Ring SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00 ✓
6	167812	D3407-043BL	-	Tow Ring, Blue Prime/Paint **Mask Threaded Section** SPRAY PAINT AS PER QSI BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00 ✓
											Grand Total: \$1,844.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents